Work Order ID 60482

July 13, 2010 8:05:32 AM

Required Date: 7/13/10

Page 1

Item ID:

D412-702-345

Accept

Setup Start

Revision ID:

Item Name:

4-Man Aft Facing Shoulder Harness, 3 point

Start Date:

7/13/10

Start Qty: 1.00 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ **Work Center ID** Operation Description Set Up/ **Run Hours** Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Draw Nbr

Revision Nbr

DS19511

Α

0.00

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-345 CHG001

5,0/07/13

110

100

Pick Kit

0.00

Packaging Packaging

Memo

0.00

(cp/1/13 0)

120

QC

QC4- 100% Inspect kits for completeness

810/01/13

Memo

Quality Control

Work Order ID 60482

July 13, 2010 8:05:33 AM

Item ID:

D412-702-345

Revision ID:

Item Name:

4-Man Aft Facing Shoulder Harness, 3 point

Start Date:

7/13/10

Start Qty: 1.00

Required Date: 7/13/10

Req'd Qty: 1.00



Accept



Setup Start





Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date: Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop



Sequence ID/ **Work Center ID**

130

Packaging Packaging

Operation Description

Set Up/ **Run Hours**

0.00

Tool # Plan

Accept Code Qty

Reject Qty

Reject Number Stamp

Insp.

Packaging

OC:

Memo

0.00 Identify and pack for shipping as per PPP D412-702-345

Location:

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MF 10-7-13

July 13, 2010 8:05:30 AM

Work Order ID: 60482

D412-702-345

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 7/13/10

Start Qty: 1.00

Required Date: 7/13/10

Required Qty: 1.00

Comment	s:
---------	----

Parent Item:

IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-702-311 Harness Assembly		Manufactured .	No			110	Each	0.0000		.1 5	96 YF	L	0 -
D412-702-313 ;		Manufactured	No			110	Each	0.0000		ا کی	649	Z	
Harness Assembly D412-702-321 Harness Assembly		Manufactured	No			110	Each	0.0000		596	52 (
D412-702-323 Harness Assembly		Manufactured	No			110	Each	0.0000	<u>[</u> 1]	59	653	C	
D3572-041 Guide Assembly		Manufactured	No			110	Each	10.0000	2	2 _		a	
				Location		Loc Qt	¥	Loc Code					
				ST260	8451		10		_	<u> </u>			
					9305		2 8			58451		1	
AN4-16A		Purchased	No			110	Each	155.0000	2	2		[/0].	1/13
				Location		Loc Qt	<u>y</u>	Loc Code					
				ST358			55			<u> </u>			
					14523		55 50			n 1145	23		
					15159		50 50						
					15016 15159		50 50						

Picklist Print

July 13, 2010 8:05:31 AM

Work Order ID: 60482

Parent Item:

D412-702-345

Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point



Each

Start Date: 7/13/10

Required Date: 7/13/10

Start Qty: 1.00

Required Qty: 1.00



Purchased

Purchased

110

82.0000

Loc Code

-
AN4-27A

AN4-25A

	ST360	
No		

Location	<u>Lo</u>	c Oty
ST360		82
111605		32
114330		50
	110	Each

52.0000



AN960JD416	NAS1149D0463J	Purchased
188184 18481 DIR 1840 STOR 80110 DITO 186		

Washer

Location	<u>Lo</u>	c Qty
ST360		52
113538		2
114752		50
	110	Each

10.0000

Loc Code



M111600

MS21042L4 Purchased

No

No

<u>Location</u>	Loc	<u>: Qty</u>
ST351		10
108827		10
	110	Each

4,188.000

Loc Code

Loc Code

Nut

Location	Loc Qty
ST300	4188
113422	68
114523	28
114718	92
114784	2000
115108	2000

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3

REF TCCA STC SH04-7

REF FAA STC SR01997NY

REF EASA STC EASA.I.M.R.S.00710

REFERENCE

This service instruction adds several kits equipped with improved inertia reels:

 \leq

The Dart **D412-702-341** 13-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for all 13 passenger seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-041B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-343** 5-Man Forward Facing Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 5 forward facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-043B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-345** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 aft facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-045B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-347** 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 side facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-047B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-349** 1-Man Shoulder Harness Kit provides a 3-point harness with an inertia reel and joined lap and shoulder belts for the center forward facing seating position in the aircraft cabin. The kit also contains hardpoints for securing the harness. The harness for this kit meets the requirements of TSO-C114 and replaces the existing lap belts. This kit should be installed similar to the D412-702-049B kit, as detailed in Table 1 of this service instruction.

The Dart **D412-702-351** 1-man 3-point shoulder harness kits are available for the outboard seats of the 5-man forward facing bench in Bell 205/212/214/412 model aircraft. The kit can be installed LH or RH. These kits should be installed similar to the D412-702-051B/-052B kits, as detailed in Table 1 of this service instruction.

The Dart **D214-702-337** 5-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder belts for the 5-man aft facing seat installed in the Bell 214B/B1 model aircraft. This kit should be installed similar to the D214-702-037B kit, as detailed in Table 1 of this service instruction.

The Dart D205-702-353 4-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder harnesses for the 4-man aft facing seat installed in the UH-1 model aircraft. This kit should be installed similar to the D205-702-053B kit, as detailed in Table 1 of this service instruction.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

8Y: D. SHEPH#RD (DE # 02)

DATE: 10.03.22 CERT. NO.: SH04-7 ISSUE NO.: 3

Α	NEW ISSUE			CP	10.03.18
REV.		DESCRIPTION BY			DATE
DESIGN		P	DART AEROSPA	ACE	LTD
DRAWN	j	9?	HAWKESBURY, ONTARI	O, CANA	ADA
CHECKE	ED		DRAWING NO.		REV. A
MFG. AF	PPR.	N/A	DSI 9511		HEET 1 OF 6
APPRO\	VED	10.	TITLE		SCALE
DE APPI	R.	-#-	NEW SHOULDER HARNESS	KITS	NTS
DATE 10.03.18			COPYRIGHT @ 2010 BY DART AE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED NOT TO BE USED FOR ANY PURPOSE OR COPED OR COMMUNICAL WRITTEN PERMISSION FROM DART AERI	ON THE EXPRES	S CONDITION THAT IT IS

Dart Aerospace Ltd

W/O:				W	ORK ORDER CHANG	ES				
DATE	STEP		PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:		PAR #:	Fault Ca	tegory:	_ NCR: Yes	No DO	QA:	Date:	
	R	esoluti	on:	Disposit	ion:	_ QA: N/C C	losed: _		Date: _	
NCR:		·	,	WORK OR	DER NON-CONFORMA	ANCE (NC	R)			
DATE	OTED		Description of NC		Corrective Action Secti		Verif	ication	Approval	Approval
DATE	SIEP	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sec	Section C	Chief Eng	QC Inspector
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NOTE: Date & initial all en ries

REFERENCE ONLY

INSTALLATION

The Dart D412-702-3XX kits should be installed similar to the kits in Installation Instructions IIN-D412-702 Rev. E or Dart Service Instruction (DSI) listed below:

TABLE 1

Part Number	Description	Install similar to:
D412-702-341	Shoulder Harness Kit	D412-702-041B (IIN-D412-702, DSI 9408)
D412-702-343	Shoulder Harness Kit	D412-702-043B (IIN-D412-702, DSI 9453 [214], DSI 9408)
D412-702-345	Shoulder Harness Kit	D412-702-045B (IIN-D412-702, DSI 9469)
D412-702-347	Shoulder Harness Kit	D412-702-047B (IIN-D412-702, DSI 9408)
D412-702-349	Shoulder Harness Kit	D412-702-049B (IIN-D412-702, DSI 9408)
D412-702-351	Shoulder Harness Kit	D412-702-051B (LH) (DSI 9397, DSI 9408) D412-702-052B (RH) (DSI 9397, DSI 9408)
D214-702-337	Shoulder Harness Kit	D214-702-037B (DSI 9454)
D205-702-353	Shoulder Harness Kit	D205-702-053B (DSI 9460)
D412-702-301 D412-702-303	Harness Assembly Harness Assembly	D412-702-101B (IIN-D412-702) D412-702-103B (IIN-D412-702)
D412-702-305	Harness Assembly	D412-702-105B (IIN-D412-702)
D412-702-307	Hamess Assembly	D412-702-107B (IIN-D412-702)
D412-702-309	Harness Assembly	D412-702-109B (IIN-D412-702)
D412-702-311	Harness Assembly	D412-702-111B (IIN-D412-702)
D412-702-313	Harness Assembly	D412-702-113B (IIN-D412-702)
D412-702-315	Harness Assembly	D412-702-115B (IIN-D412-702)
D412-702-317	Harness Assembly	D412-702-117B (IIN-D412-702)
D412-702-319	Harness Assembly	D412-702-119B (DSI 9454)
D412-702-321	Harness Assembly	D412-702-121B (DSI 9454, DSI 9469)
D412-702-323	Harness Assembly	D412-702-123B (DSI 9454, DSI 9469)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

DATE: 10,03,22
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	P	DART AEROSPACE LTD					
DRAWN	97	HAWKESBURY, ONTARIO, CA	NADA				
CHECKED	4	DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511	SHEET 2 OF 6				
APPROVED	10	TITLE	SCALE				
DE APPR.	#	NEW SHOULDER HARNESS KIT	S NTS				
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIMATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMASSION FROM DARK PERSONACE LTD.					

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES										
DATE	STEP		PRO	OCEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No	•		PAR #:	Fault Cat	tegory:	_ NCR: Yes i	No DQA:	Date: _					
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DATE	OTED	De	escription of NC		Corrective Action Section		Verification	Approval	Approval				
DATE	STEP		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
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NOTE: Date & initial all entries

PARTS LIST

TABLE 2

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
х						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
	X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		х				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			х			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				х		D412-702-349	Dart 1-Man 3-Point Forward Shoulder Harness Kit
					X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
1	1		1	1		D412-702-059	GROMMET KIT
9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP (DSI 9408)
9			7	<u> </u>	_ ' _	20701-1-041	
2	1		1			D412-702-301	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-7	ADAPTER
1*	1*		1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
2	1		1			D412-702-303	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-8	ADAPTER
1*	1*		1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
1	1			1		D412-702-305	HARNESS ASSEMBLY (NEW)
1*	1*			1*		D3573-1	ADAPTER
1*	1*			1*		D4088-041	SHOULDER HARNESS (NEW)
4*	4*			4*		MS24693S273	SCREW
4*	4*			4*		AN960JD10LL	WASHER
4*	4*			4*		MS21042L3	NUT
							LIABNESS ASSEMBLY (NEW)
1	1				1	D412-702-307	HARNESS ASSEMBLY (NEW)
1*	1*				1*	D3573-3	ADAPTER
1*	1*			·	1*	D4088-041	SHOULDER HARNESS (NEW)
4*	4*				4*	MS24693S272	SCREW
4*	4*				4*	AN960JD10LL	WASHER
4*	4*				4*	MS21042L3	NUT
1	1		-			D412-702-309	HARNESS ASSEMBLY (NEW)
1*	1*					D3573-3	ADAPTER
1*	1*					D4088-041	SHOULDER HARNESS (NEW)
4*	4*					MS24693S272	SCREW
4*	4*					AN960JD10LL	WASHER
4*	4*					MS21042L3	NUT

* denotes that part is included in assembly above

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 10.03.22
CERT. NO.: SH04-7
ISSUE NO.: 3

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DESIGN	P	DART AEROSPACE LTD				
DRAWN	9?	HAWKESBURY, ONTARIO, CANADA	١			
CHECKED		DRAWING NO.	REV. A			
MFG. APPR.	N/A	DSI 9511 SHE	ET 3 OF 6			
APPROVED	10	TITLE	SCALE			
DE APPR.	-#	NEW SHOULDER HARNESS KITS	NTS			
DATE 10.0	03.18	COPYRIGHT © 2010 BY DART AEROSPACE LTI THIS DOCUMENT IS PRIVATE AND COMPIDENTIAL AND IS SUPPLIED ON THE EXPRESS CON NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PH WRITTEN PERMISSION FROM DART AEROSPACE LTD.	DITION THAT IT IS			

Dart Aerospace Ltd

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W/O:				W	ORK ORDER CHANG	GES				
DATE	STEP		PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No					tegory:					
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DATE	STEP		Description of NC	Initial	Corrective Action Sec Action Description	etion B Sign		ication	Approval	Approval
			Section A	Chief Eng	Chief Eng	Date		tion C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

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QTY -341	QTY -343	QTY '-345	QTY -347	QTY -349	QTY -351	Part Number	Description
1		1				D412-702-311 f	HARNESS ASSEMBLY (NEW)
1*		· 1*	-			D3570-1	BRACKET
1*		1*		· · · · · · · · · · · · · · · · · · ·		D4088-043	SHOULDER HARNESS (NEW)
4*		4*		l		MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
							LIABATEGO ACCEMBLY (NEW)
1		11			<u> </u>	D412-702-313 /	HARNESS ASSEMBLY (NEW)
1*		1*		L		D3570-2	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*	[MS21042L3	NUT
1			1			D412-702-315	HARNESS ASSEMBLY (NEW)
1*	<u></u>	-	1*			D3573-5	ADAPTER
1*	ļ		1*			D4088-041	SHOULDER HARNESS (NEW)
4*			4*		 	MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*	ļ		4*	-		MS21042L3	NUT
4-	 					14102 104220	
1			1			D412-702-317	HARNESS ASSEMBLY (NEW)
1*	i		1*			D3573-5	ADAPTER
1*			1*			D4088-041	SHOULDER HARNESS (NEW)
4*			4*			MS24693S272	SCREW
4*			4*			AN960JD10LL	WASHER
4*			4*			MS21042L3	NUT
						D412-702-321 7	HARNESS ASSEMBLY (NEW)
1		. 1	 	 	_	D3570-3	BRACKET
1*	<u> </u>	1*	<u> </u>				SHOULDER HARNESS (NEW)
1*	<u> </u>	1*	ļ <u> </u>	 		D4088-043	BOLT
4*		4*	ļ			MS24694S50	WASHER
4*		4*	<u> </u>			AN960JD10L	NUT
4*	٠	4*		<u> </u>	 	MS21042L3	NUI
1		1				D412-702-323	HARNESS ASSEMBLY (NEW) -
1*		1*		1		D3570-4	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*	 	4*	<u> </u>	t		MS24694S50	BOLT
4*		4*		—		AN960JD10L	WASHER
4*	1	4*			<u> </u>	MS21042L3	NUT

* denotes that part is included in assembly above

continued next page...

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH DAO # 01-O-01

DATE: ____ CERT. NO.: _

SH04-7 ISSUE NO.:

DESIGN	P	DART AEROSPACE LTD					
DRAWN	97	HAWKESBURY, ONTARIO, CANADA					
CHECKED	1 4	DRAWING NO.	REV. A				
MFG. APPR.	N/A	DSI 9511 SF	EET:4 OF 6				
APPROVED	10	TITLE	SCALE				
DE APPR.	-#	NEW SHOULDER HARNESS KITS	NTS				
DATE 10 C	3.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMAINCATED TO ANY OTHER PERSON WITHOUT					

Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval Approval** DATE **STEP** PROCEDURE CHANGE Chief Eng / By Date Qty QC Inspector Prod Mgr Part No: ______ PAR #: _____ Fault Category: ______ NCR: Yes No DQA: ____ Date: ____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE STEP Sign & Initial **Action Description** Section A Section C Chief Eng QC Inspector Chief Eng Date Chief Eng

NOTE: Date & initial all en ries

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QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
2	2					D3542-1	BRACKET
7	3		4	1		D3571-1	GUIDE
2	2					D3571-3	GUIDE
2		2				D3572-041	GUIDE ASSEMBLY
12	6		6	2		D3578-041	DOUBLER
2	2					D3610-041	BRACKET
2	2					D3618-1	CAP
4	4					AN4-10A	BOLT
2		2				AN4-16A ,	BOLT
4		4				AN4-25A t	BOLT
4		4				AN4-27A	BOLT (DSI 9469)
2	2					AN4-44A	BOLT
2	2	_				MS24693S274	SCREW
3	3			1		MS24694S56	SCREW
10	2		8			MS24694S58	SCREW
1	1			1		MS24694S60	SCREW
26	6	20				AN960JD416	WASHER
4	4					AN960JD416L	WASHER
12	6	6				MS21042L4	NUT
24	12		12	4		CR3212-4-4	RIVET

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D SHEPHERD (DE # 02)

DATE: _______10.03.22 CERT. NO.: _______3

DESIGN	P	DART AEROSPACE LTD				
DRAWN	97	HAWKESBURY, ONTARIO, C	ANADA			
CHECKED	4	DRAWING NO.	REV. A			
MFG. APPR.	N/A	DSI 9511	SHEET 5 OF 6			
APPROVED	10	TITLE	SCALE			
DE APPR.	-##	NEW SHOULDER HARNESS K	TS NTS			
DATE 10.0	3.18	COPYRIGHT © 2010 BY DART AEROS THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE NOT TO BE USED FOR ANY PURPOSE OR COMPLIANCATED TO WRITTEN PERMISSION FROM DART AEROSPAC	EXPRESS CONDITION THAT IT IS ANY OTHER PERSON WITHOUT			

Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval **Approval STEP** PROCEDURE CHANGE By Qty DATE Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE STEP Sign & **Action Description** Initial Section A Section C Chief Eng QC Inspector Chief Eng Date Chief Eng

NOTE: Date & initial all entries

Work Order ID 60482

July 13, 2010 8:05:32 AM

Item ID:

D412-702-345

Revision ID: Item Name:

4-Man Aft Facing Shoulder Harness, 3 point

Start Date:

7/13/10

OC:

Start Qty: 1.00

Required Date: 7/13/10

Rea'd Otv: 1.00



Accept



Setup Start





Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: Date: Tooling:

SPC (Y/N):

Date:

Date:

Start Run

Stop

Sequence ID/ Work Center ID Operation Description Set Up/ **Run Hours** Tool ID

Tool # Plan Code Accept Otv

Reject Otv

Reject Number

Insp. Stamp

Draw Nbr

Revision Nbr

DSI9511

Α

100

DOCUMENT CONTROL

Memo

0.00

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-345 CHG001

FERENCE ONLY CZIONIIS

110

Packaging

Pick Kit

0.00

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Quality Control